



25 Tonne Crimp Head - Single Acting - Klauke

Part No. HP25T-SA

- Crimps CU to 630mm² & AL to 500mm²
- Twist-lock die retaining pin hold die in place
- Strap on pin prevents loss of die retainer
- High Pressure Coupler included



Force (T)	25
Head Type	"U"/"H"
Pressure (PSI)	10,000
Length (mm)	335
Accepts Die Type	25T Dies
Weight (kg)	5.3
Die Capacity (mm²)	
Cu	630
Al	500

Dies, 25 Tonne

Aluminium Dies

Part No.	Type	Across Flats (mm)	Conductor	Crimp Width (mm)
K25-30.0-AL	Al	30.0	19/3.75 AAAC	25
K25-39.0-AL	Al	39.0	400/500	25

Copper Dies

Part No.	Type	Across Flats (mm)	Conductor	Crimp Width (mm)
K25-18.3-CU	Cu	18.3	150	16.0
K25-20.0-CU	Cu	20.0	185	16.0
K25-23.1-CU	Cu	23.1	240	16.0
K25-26.0-CU	Cu	26.0	300	16.0
K25-28.1-CU	Cu	28.1	400	16.0
K25-31.0-CU	Cu	31.0	500	16.0
K25-37.0-CU	Cu	37.0	630	12.2

ACSR Dies

Part No.	Type	Across Flats (mm)	Crimp Width (mm)	Conductor
K25-28.5-AL	ACSR	28.5	27.0	30/7/2.50 GRAPE

ACSR Dies Inner Steel Dies

Part No.	Type	Across Flats (mm)	Crimp Width (mm)	Conductor
K25-16.0-ST	ACSR	16.0	17.0	Inner for GRAPE

Rounding Dies

Part No.	Type	Rounding Dia (mm)	Conductor (mm ²)	Crimp Width (mm)
K25-22.5-CU	Cu	22.5	300	40
K25-26.0-CU	Cu	26.0	400	40
K25-29.0-CU	Cu	29.0	500	40



25T Crimping Dies



12T Die Adaptor

Die Adapter, 25T to 12T

Part No.	Description
AU230-130D	Adaptor for 25T crimpers to suit 12T Dies

See pages C10 & C11 for 12T Dies

Please Note: This die selection chart is produced as a guide only.
Please check with your Lug/Link manufacturer for AF sizes and tonnage.